

Assembling instructions for THEIPA connectors

- Only trained or skilled workers are allowed to assemble and install connectors.
- Different connectors (e.g. block connectors, flat connectors) must be differentiated and used correctly in order to avoid permanent damage of chains and sprockets.
- Connector parts belonging together are marked with the same number.
- Only new roll pins shall be used to assemble connectors. Chain arresting device shall be used to form closed chain loop according to instructions of producers.
- Connectors must have the same nominal diameter and pitch as the corresponding chain (special attention should be paid to connectors for dual pitch chain).
- Note: damaged chain or connectors should be changed in pairs for the double centre chains scraper conveyor.

THEIPA Block type connectors

- JDT THEIPA Block connectors can only be used in vertical position.
- Attention should be paid to direction (arrows marked on products) when block connectors are assembled. Arrow on the top part of the connector must be identical with the conveying direction.

THEIPA Flat type connectors

- JDT THEIPA Flat connectors can be used in both vertical and horizontal position. Using in vertical position mount the locking system on top.
- With flat link chains only the use in the horizontal position is allowed.

